

FIG. 1

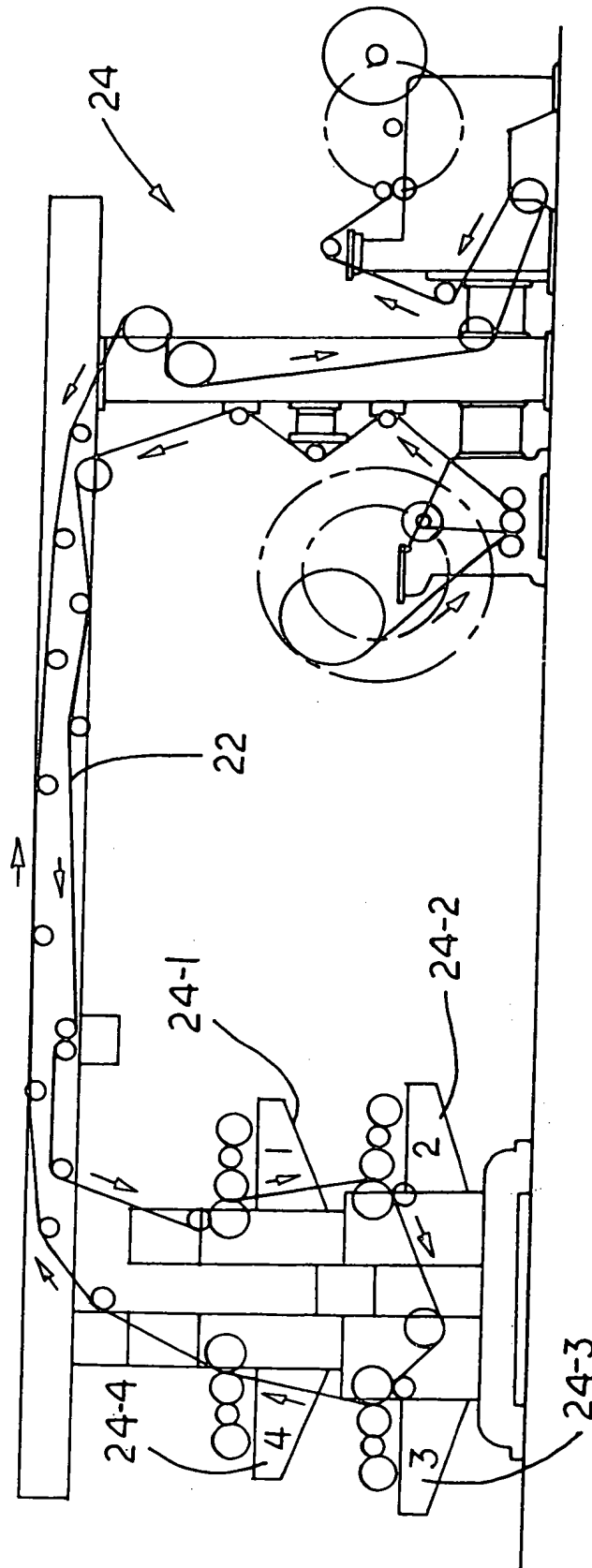


FIG. 2

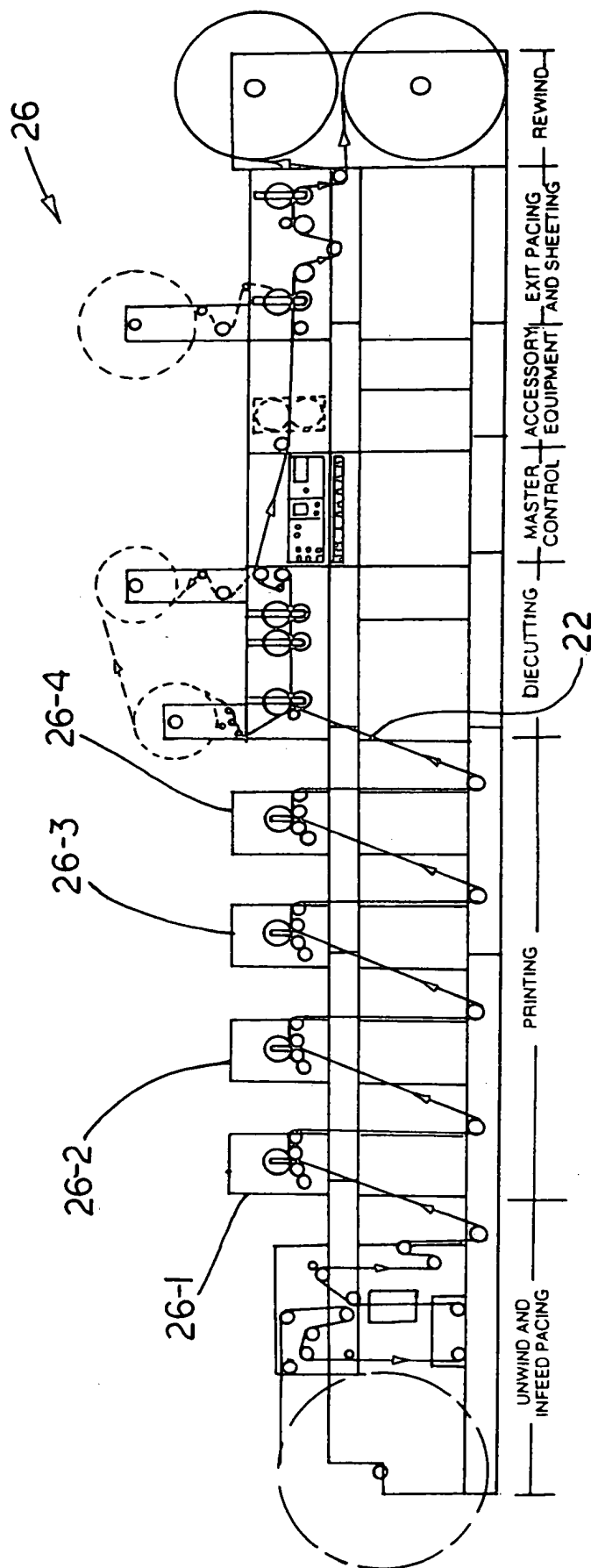


FIG. 3

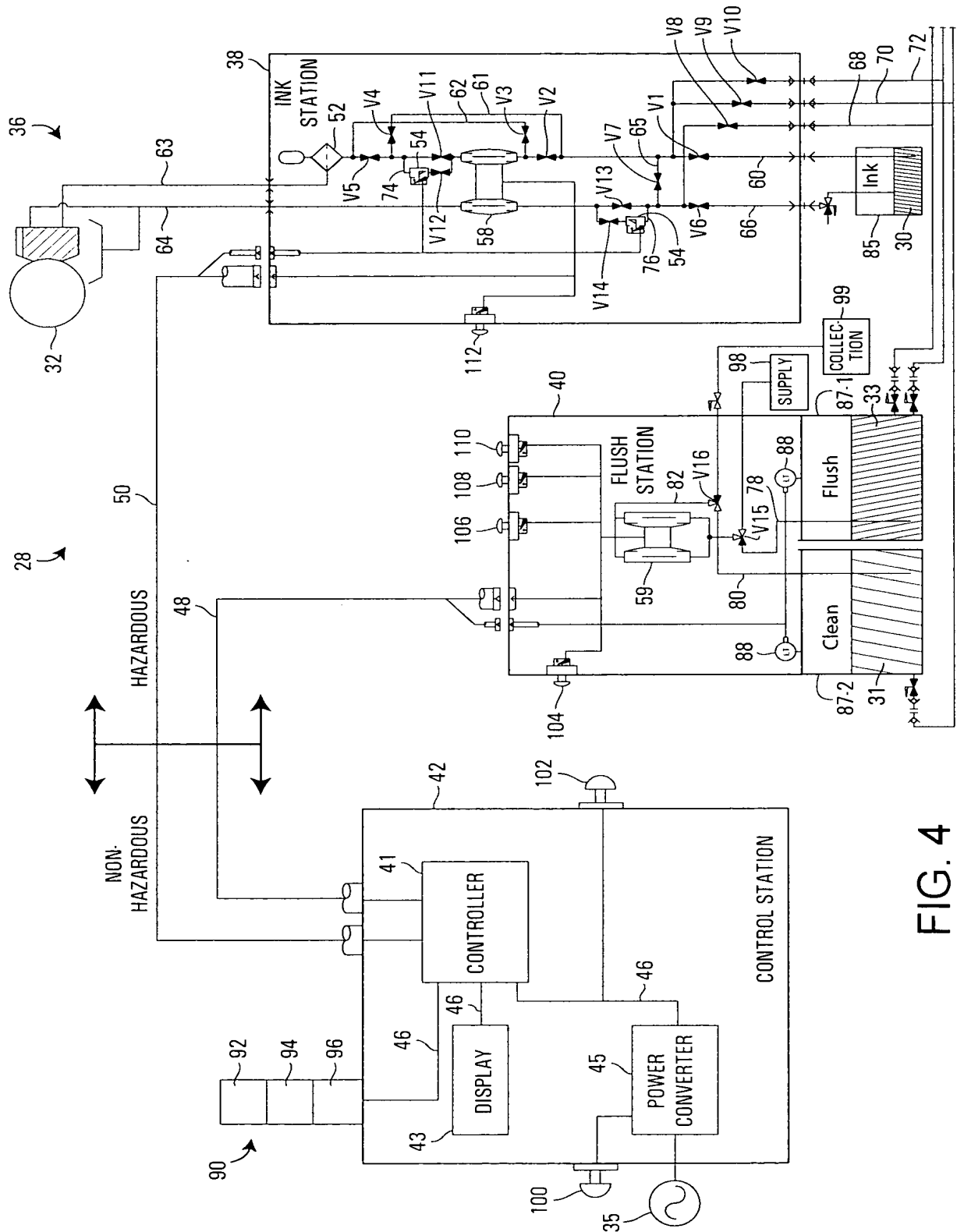


FIG. 4

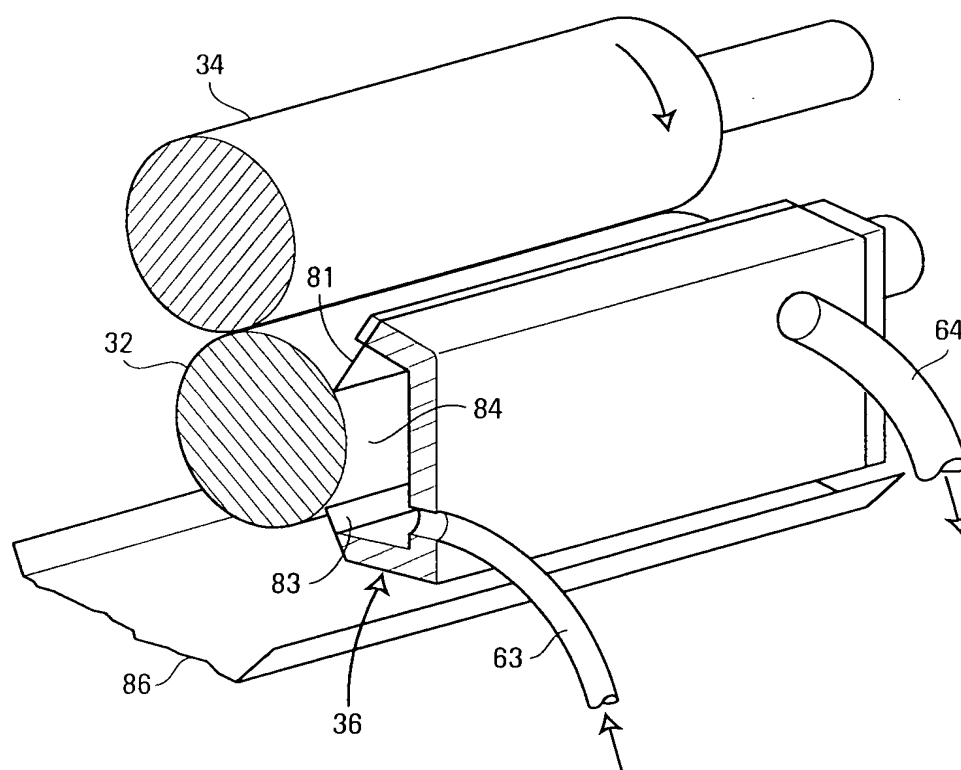


FIG. 5

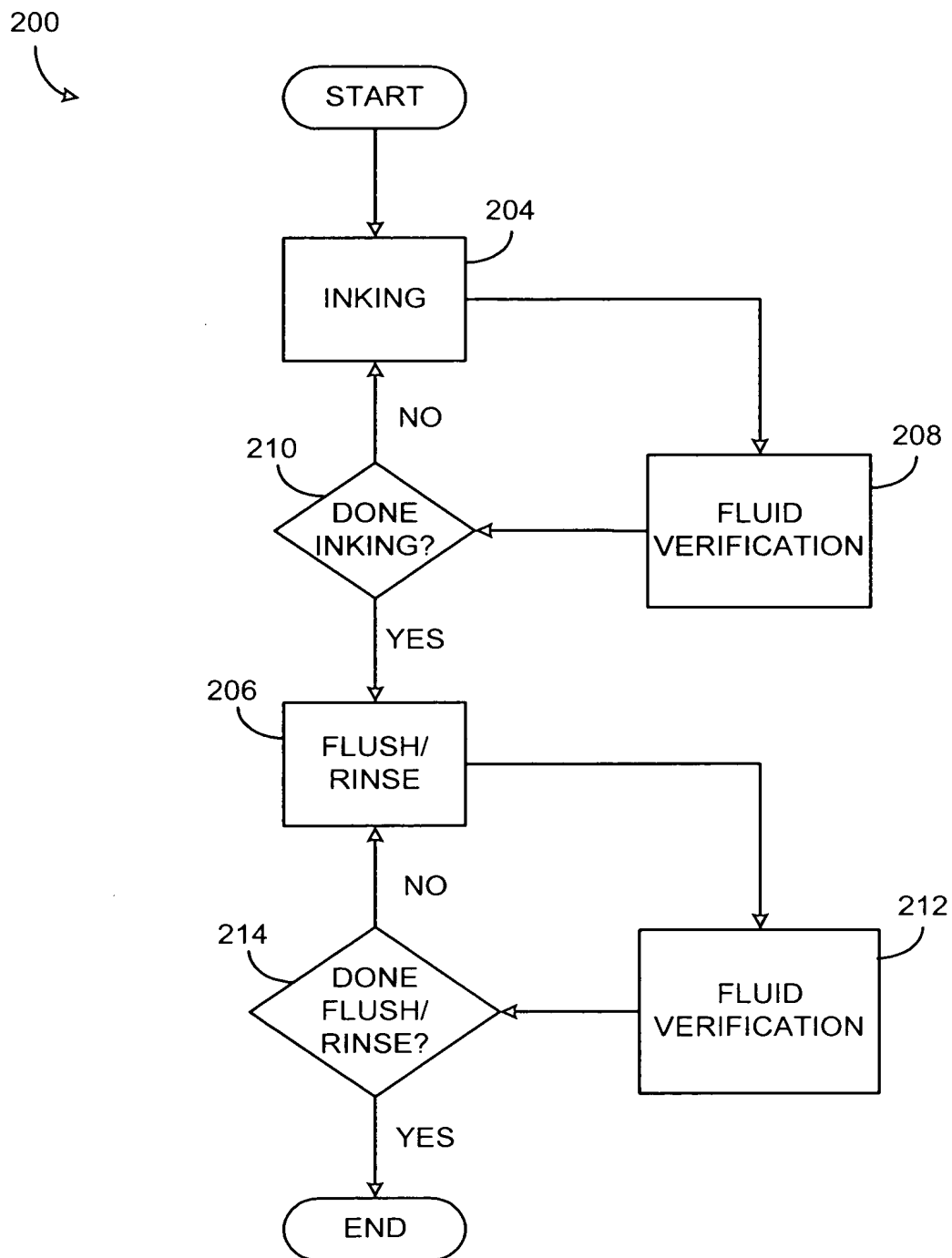


FIG. 6

INK PRIMING

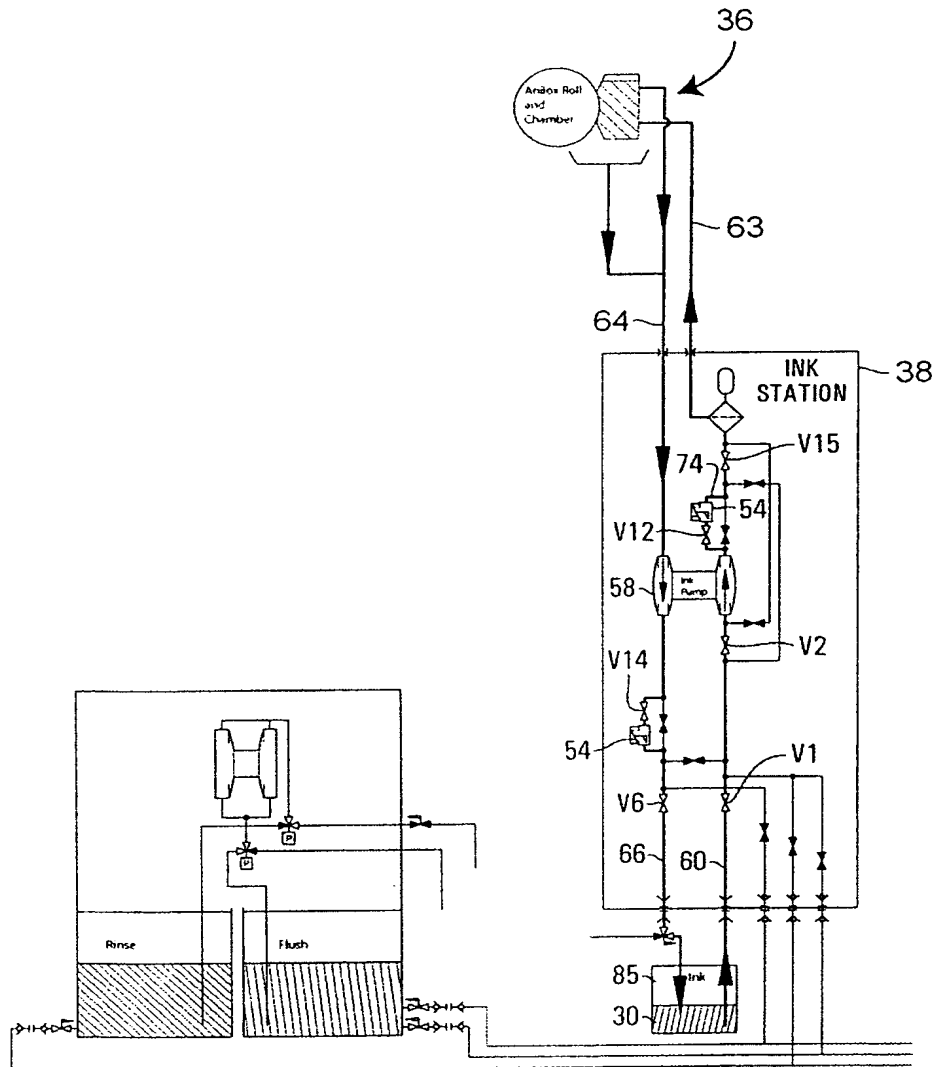


FIG. 7

INKING

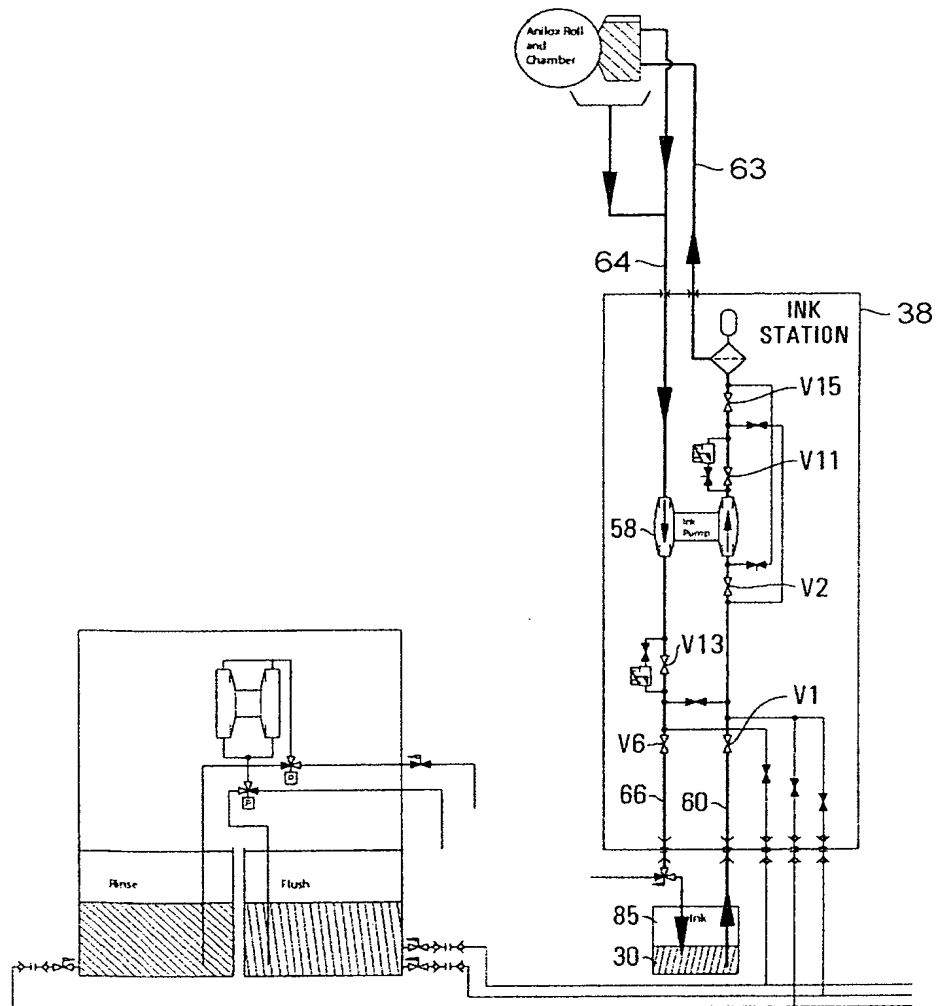


FIG. 8



## INK FLOW SENSING

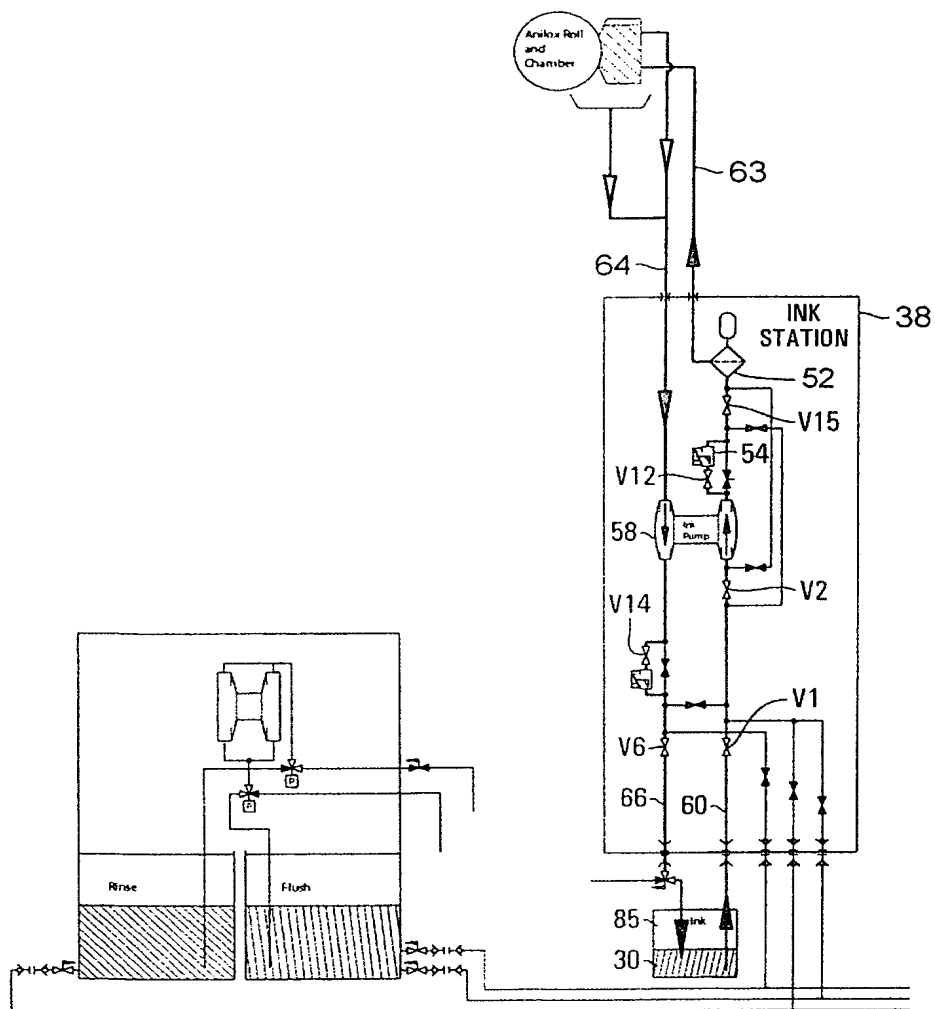


FIG. 9

INK RETURN

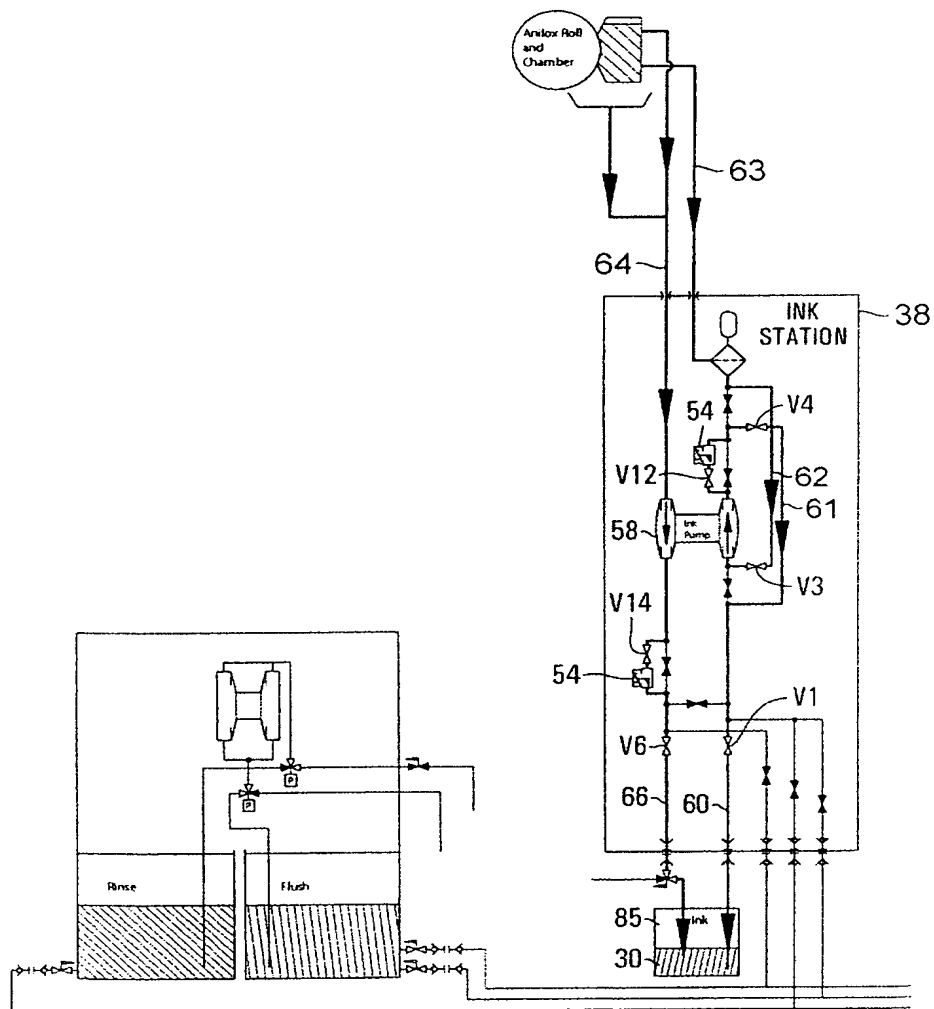


FIG. 10

DE-ENERGIZED

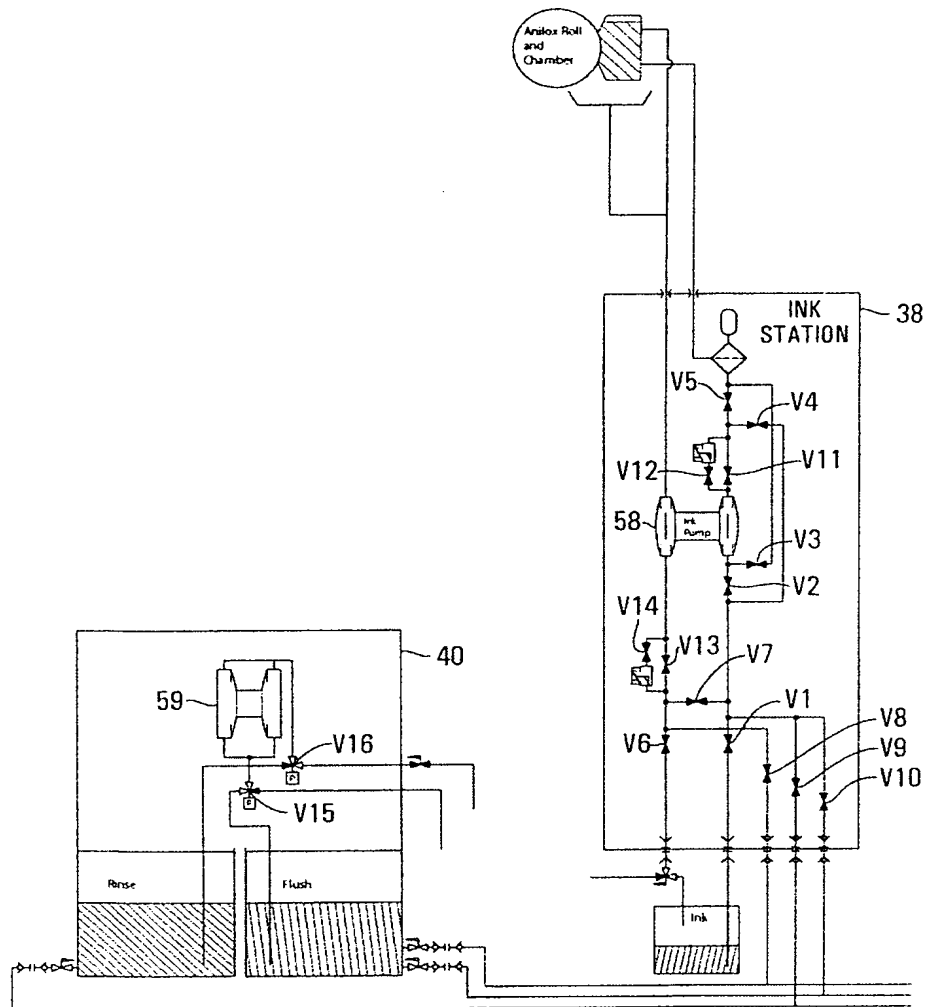


FIG. 11

FLUID TRANSFER

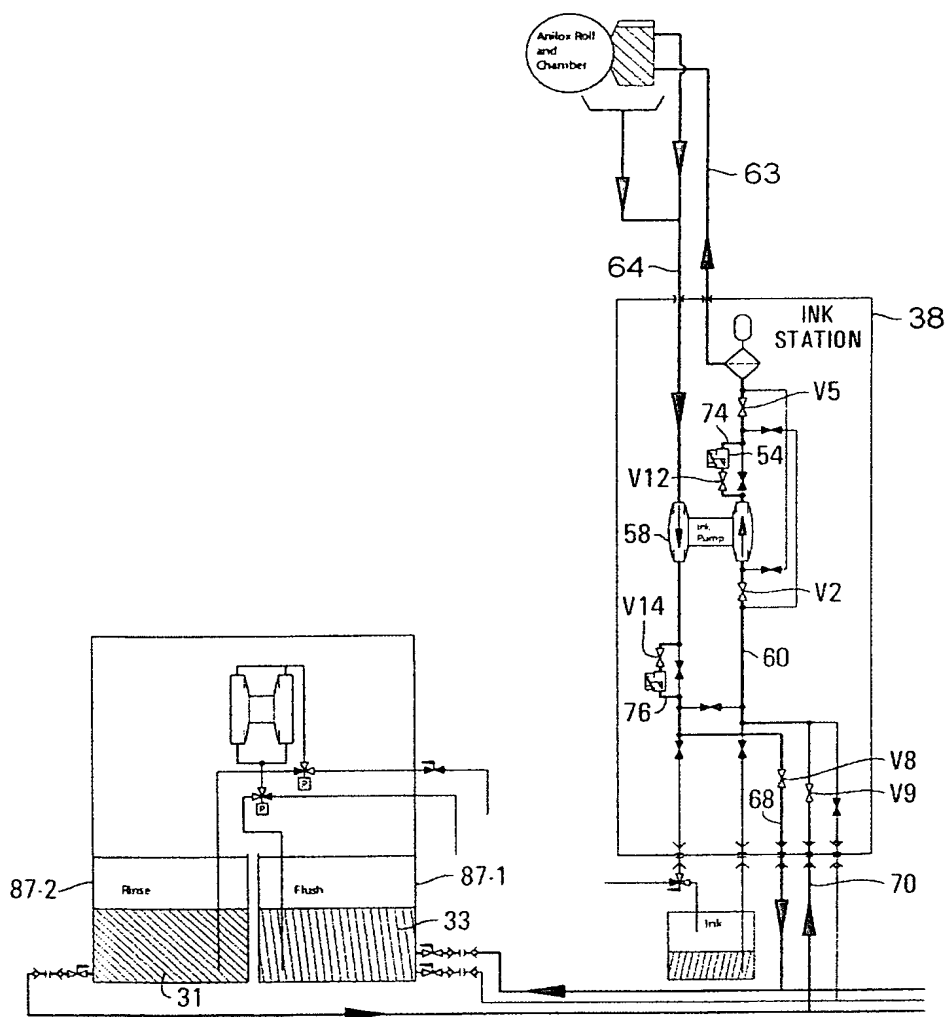


FIG. 12

FLUSH PRIMING

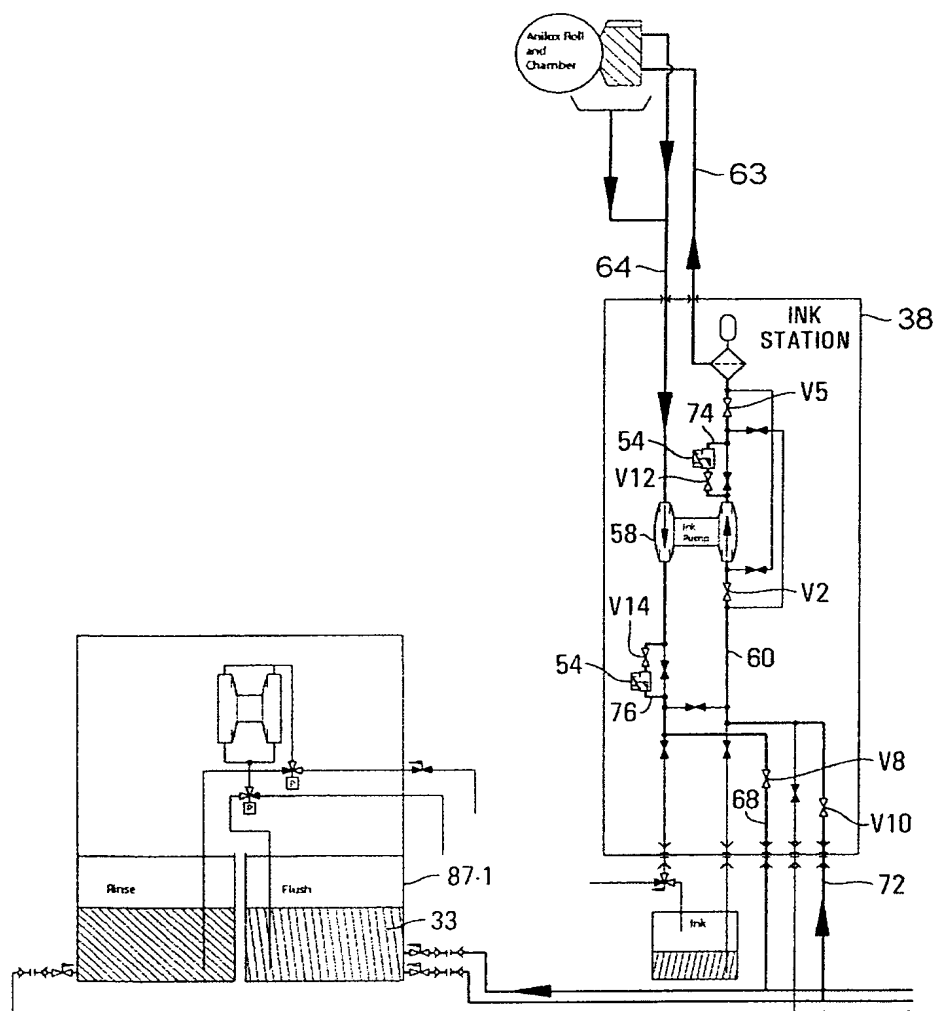


FIG. 13

FLUSH

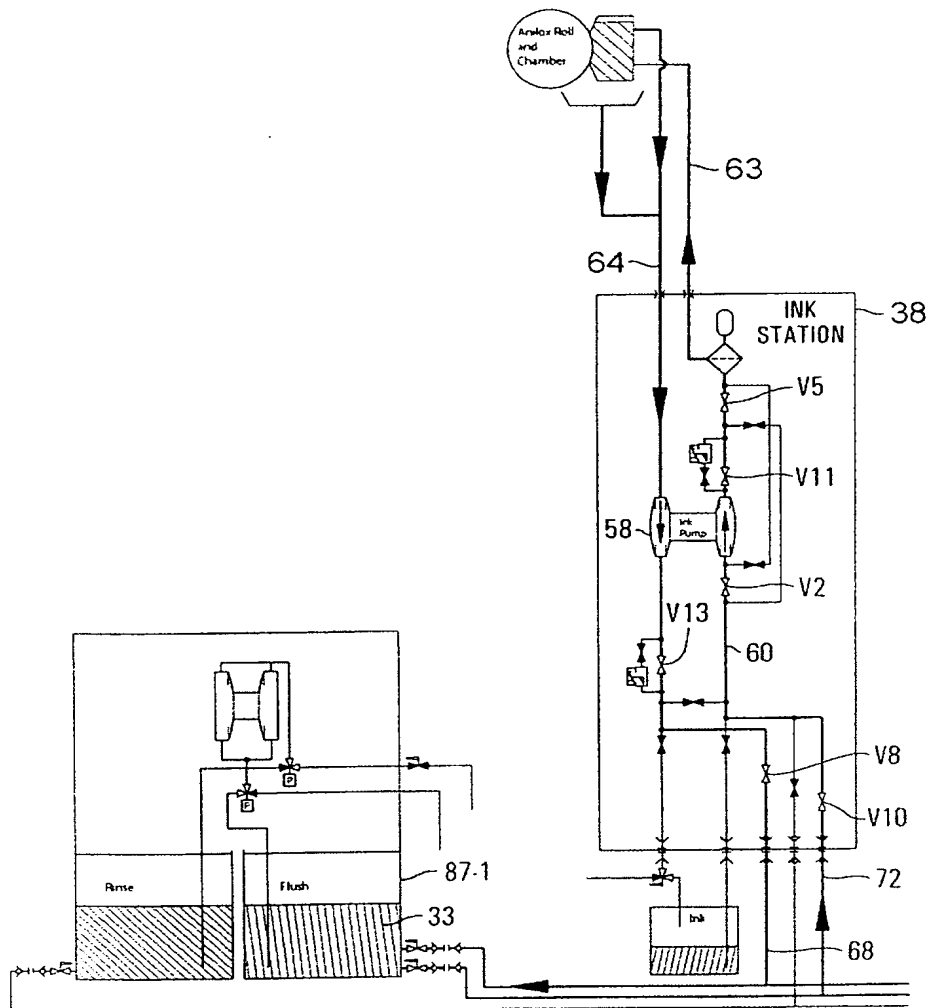


FIG. 14

## FLUSH RETURN

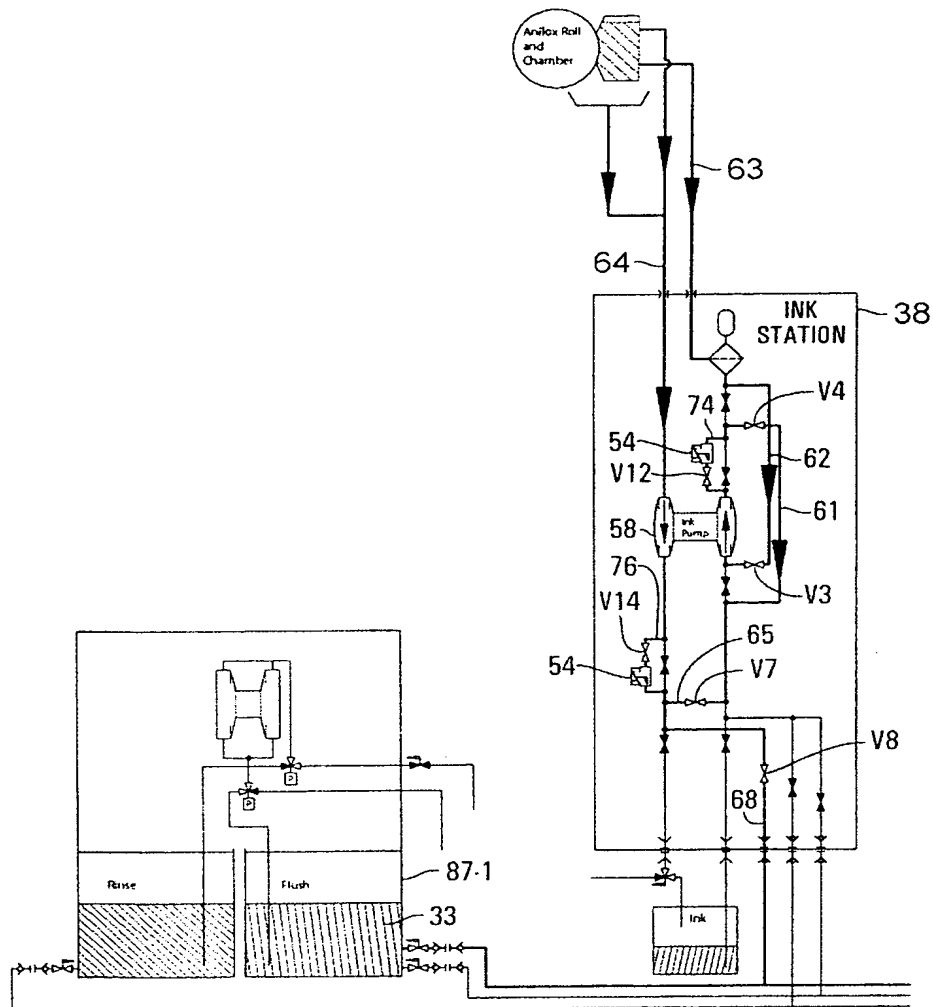


FIG. 15

USED FLUSH  
DISCHARGE

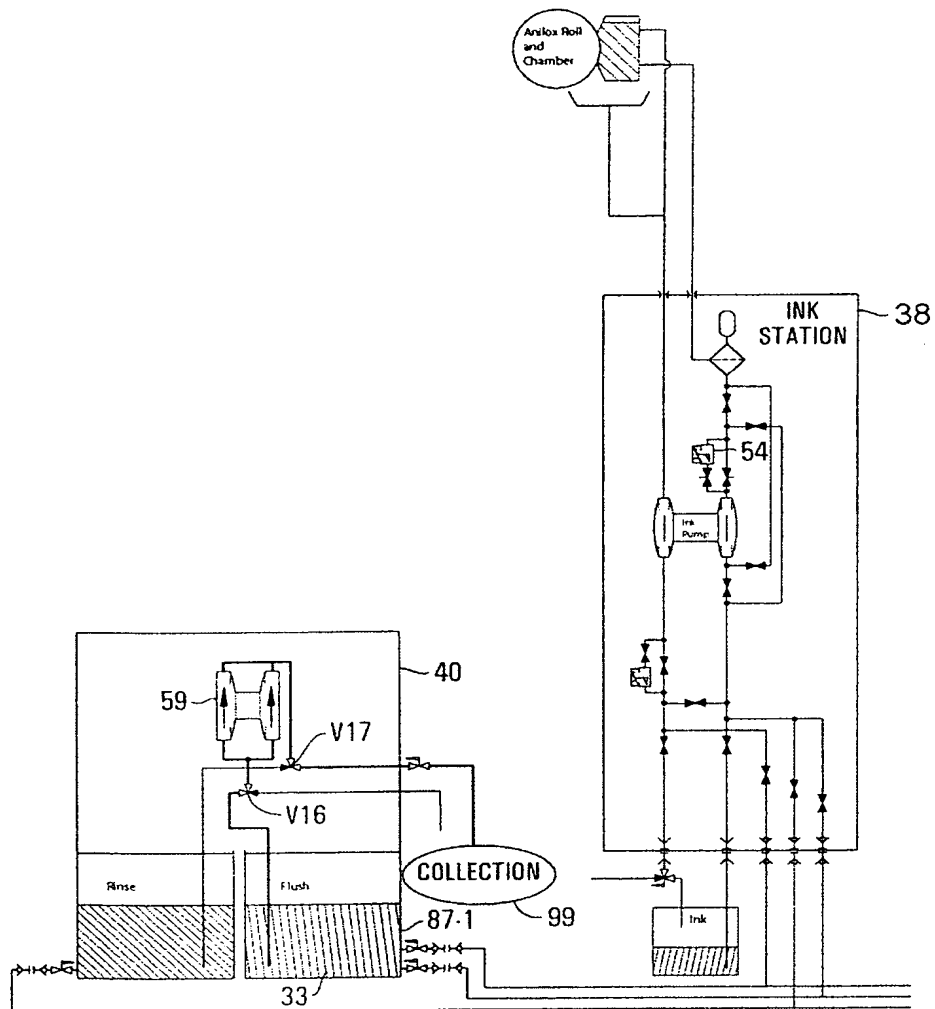


FIG. 16



## RINSE PRIMING

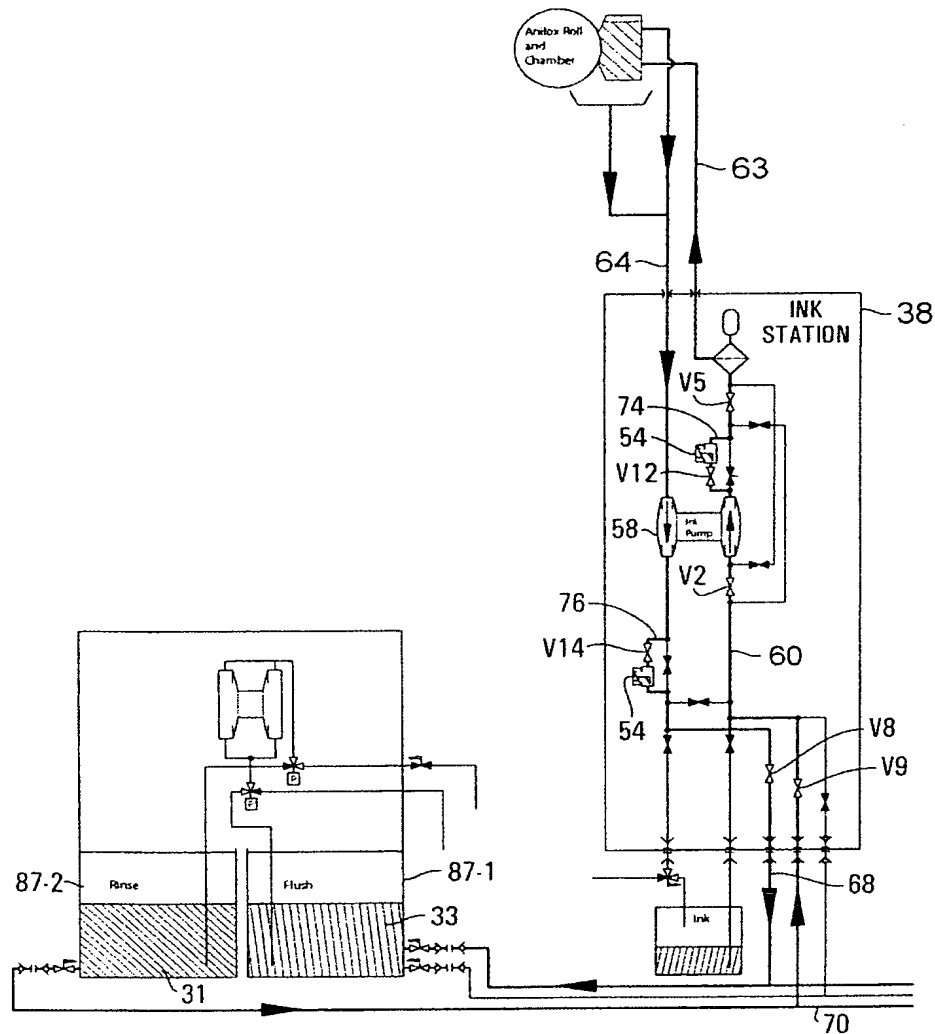


FIG. 17

RINSE

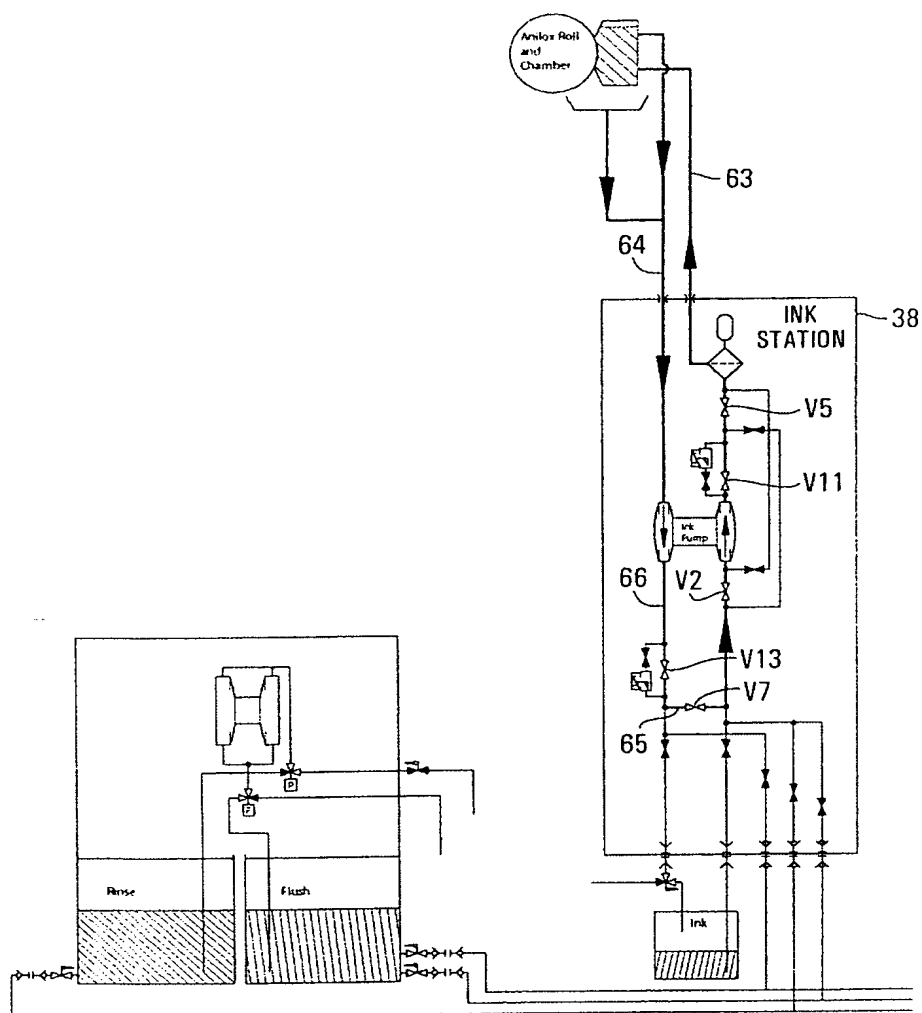


FIG. 18

RINSE HOLD

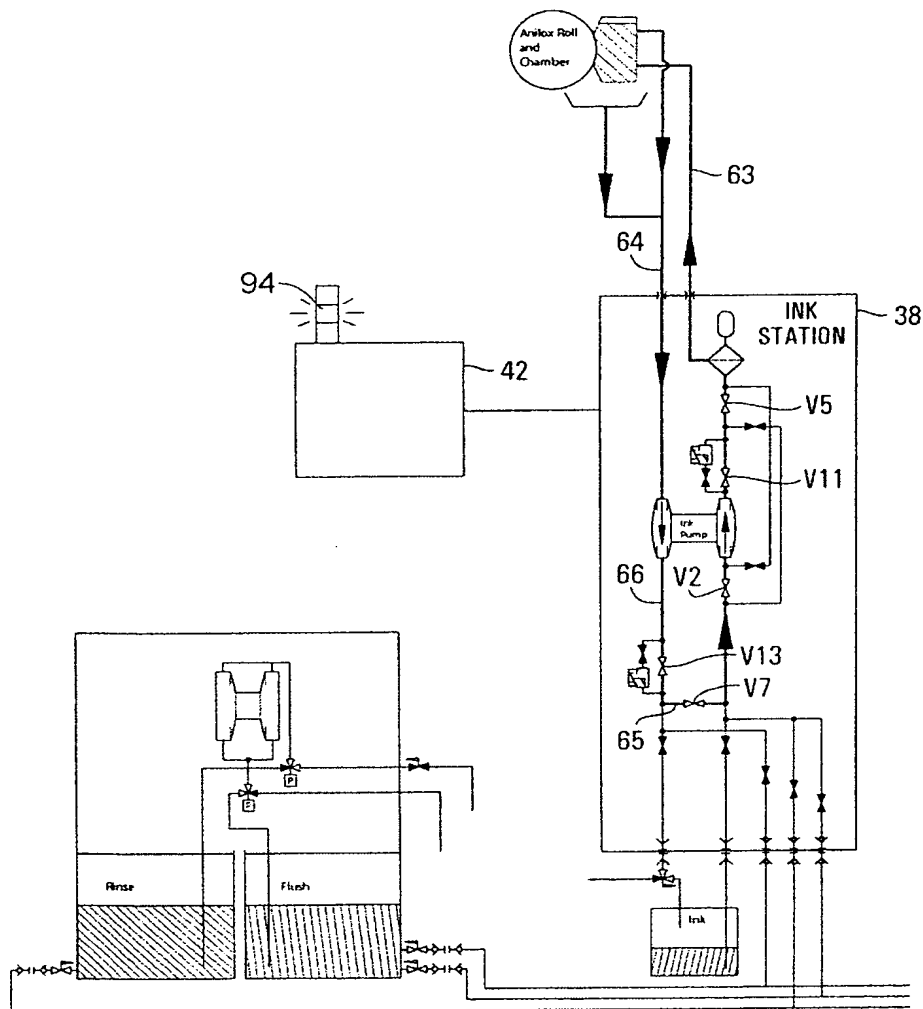


FIG. 19

RINSE RETURN

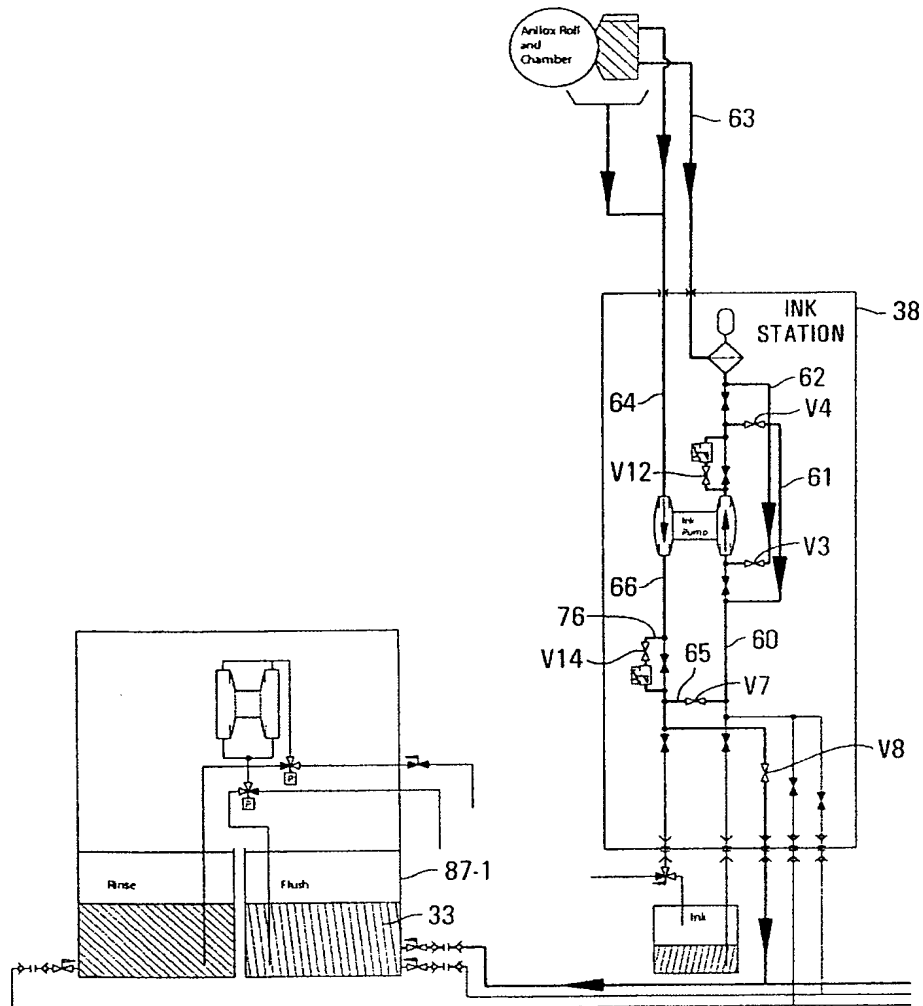


FIG. 20

INVENTOR: Gerald N. Shields  
TITLE: "System and Method for Delivering and Flushing Ink and Other Liquids in a Printing Press"  
ATTY. DOCKET NO. 28462/38829/US; Page 21 of 21  
Marshall, Gerstein & Borun LLP 312-474-6300 - Keith R. Jarosik

CLEAN FLUSH FILL

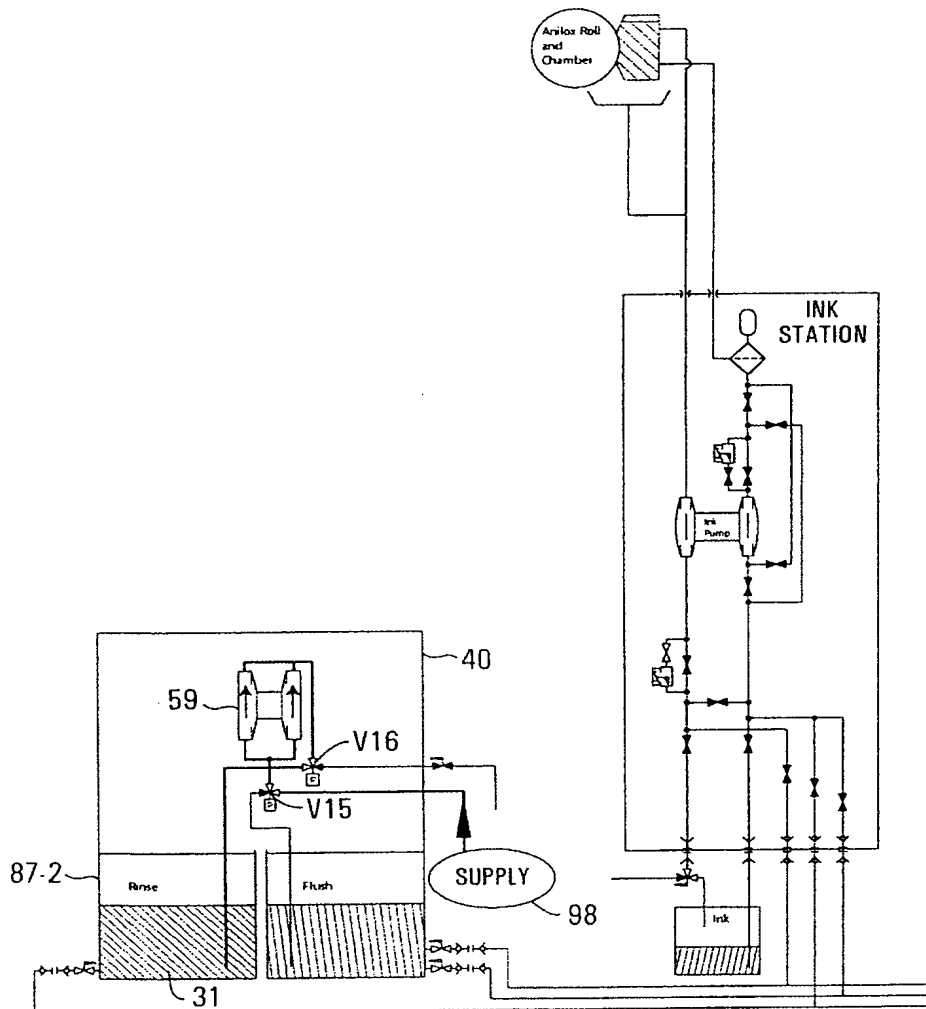


FIG. 21